

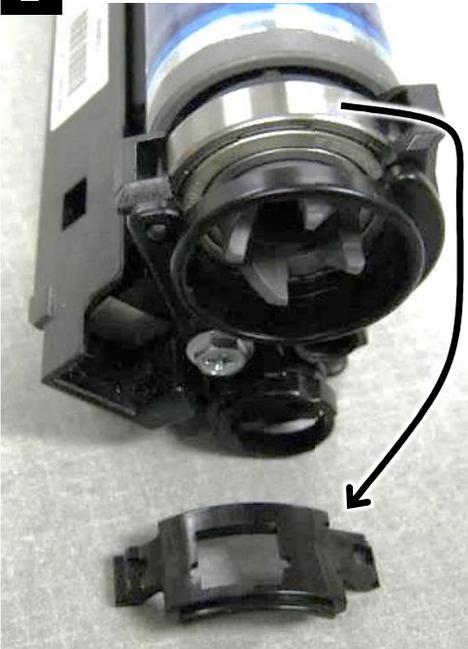
Rebuild Instructions

Xerox WorkCentre 7500-7800-7900 Series Drum Unit 013R00662

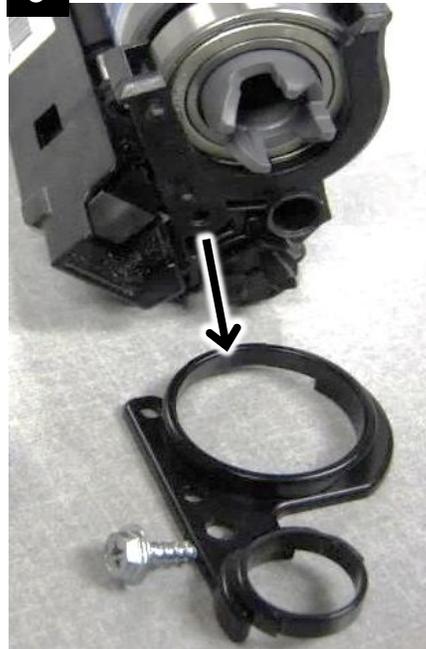
- 1** Position used drum unit on flat work surface.



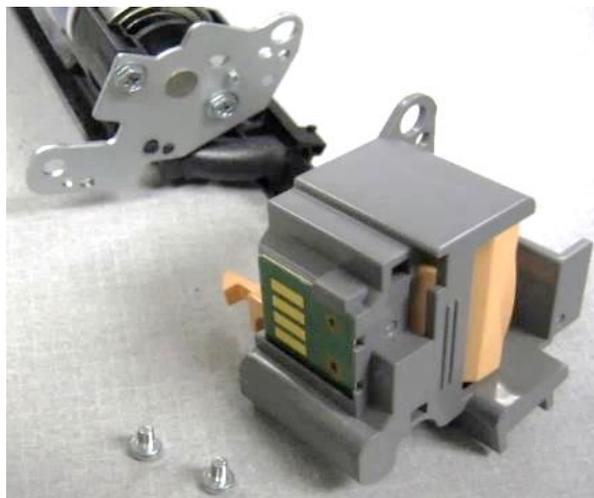
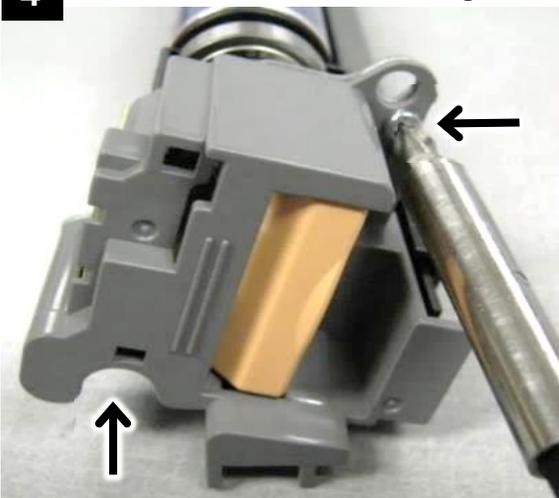
- 2** Remove rear plastic bearing cover.



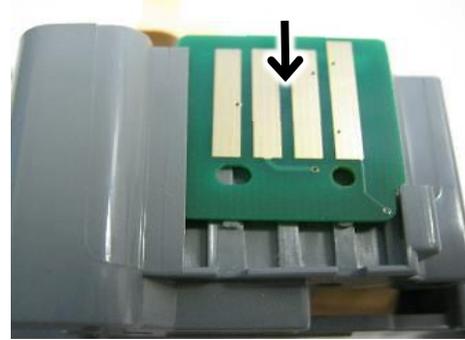
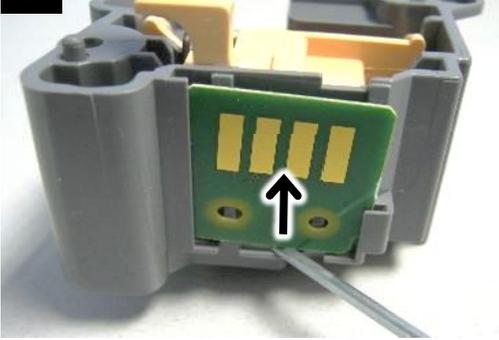
- 3** Remove the screw and rear cover.



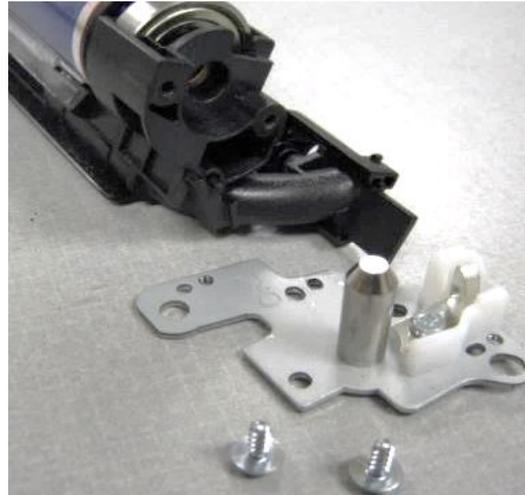
- 4** Remove the 2 screws securing the front cover and remove the front cover.



5 Remove the old chip from the front cover. Install the new chip into position on the front cover.



6 Remove the 2 screws securing the front retaining pin bracket and remove the bracket.



7 Lift up on both ends of the used OPC drum to remove it from the drum unit frame.



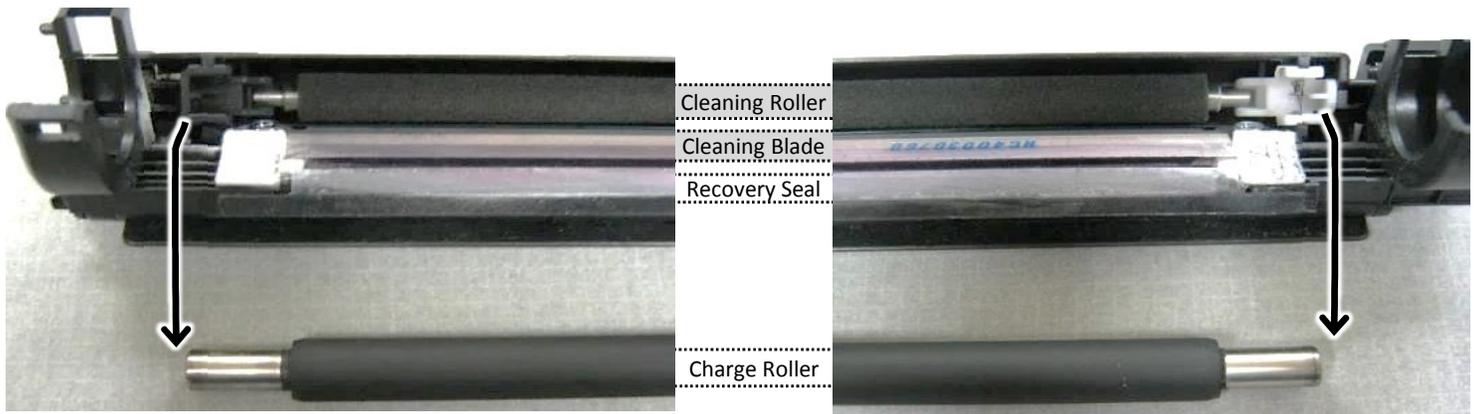
Charge Roller
OPC Drum



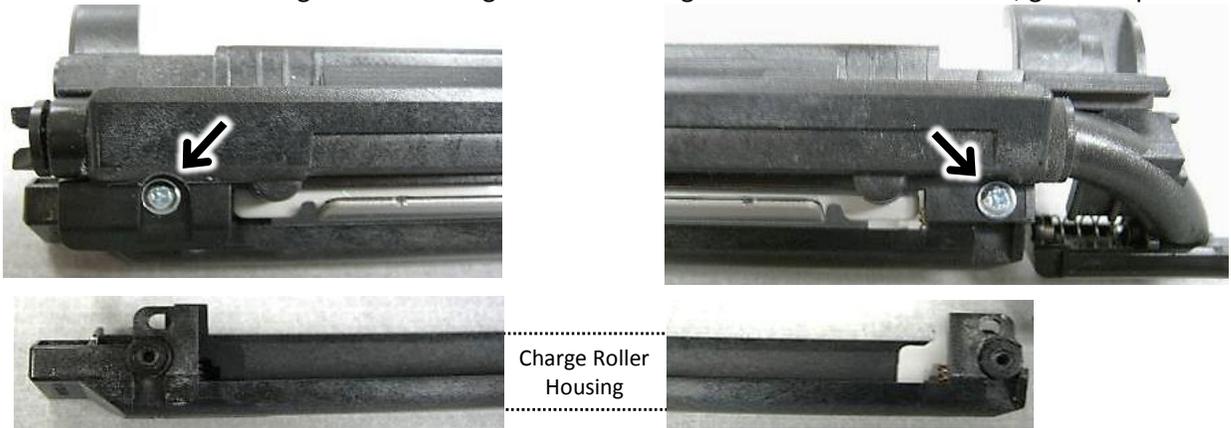
8 Remove the 2 bearings from the used OPC drum and set aside.



- 9** Remove and clean the charge roller using the cleaning wipe provided in the kit. Remove and clean the foam charge roller cleaning roller. Set both parts aside.



- 10** If replacing the drum cleaning blade, remove the 2 screws securing the plastic charge roller housing to the drum unit frame and remove the charge roller housing. Set the housing and 2 screws aside. If not, go to Step 13.



- 11** Remove the 2 screws securing the old drum cleaning blade and remove the old cleaning blade. Install the new cleaning blade and secure it with the 2 screws just removed.



- 12** Install the charge roller housing removed in step 10 on the drum unit and secure it with the 2 screws.

- 13** Install the charge roller cleaning roller and charge roller into the drum unit.



14 Install the 2 bearings removed during step 8 on the new OPC drum.



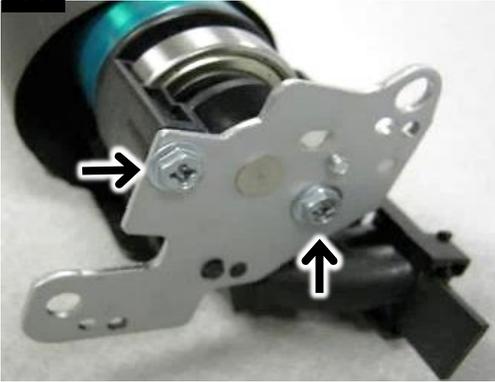
15 Remove the black wrap from the new OPC drum and install it into the drum unit frame.



16 Cover the new OPC drum with the black wrap removed during step 15 (protect it from light exposure).



17 Install and secure the retaining pin bracket and front cover removed during step 6 and step 4.



18 Reattach and secure the rear bearing cover and the rear cover removed during step 2 and step 3.

